

GILDAN[®] BRANDS[™]

AUSTRALIA 2019

GILDAN[®]

ANVIL[®]

COMFORT COLORS[™]

ALSTYLE[™]
APPAREL & ACTIVEWEAR

American
Apparel[®]

GILDAN®

BRANDS™

AUSTRALIA
2019



GILDAN®

T-Shirts, Fleece and Sport Shirts with superior construction, colours and cuts. Gildan® offers garments to fit any style in a range of colours and sizes for men, women and children.

ANVIL®

ANVIL® dares to be different, allowing you to embrace your individual personality and style. Our urban lifestyle-inspired fashionbasics are designed so that each piece is a launch pad for originality, artistry and uninhibited invention.

The Gildan company foundation was built upon **QUALITY, VALUE AND DEPENDABILITY**. Today, we're proud to say that people from across the globe count on our family of brands – Gildan®, ANVIL®, Comfort Colors™, Alstyle™ and American Apparel® - because we relentlessly adhere to those same cherished principles. From everyday basics to fashion statements and for t-shirts, sport shirts and fleece in all the **BOLD COLOURS, CATCHY STYLES** and unmistakable comfort you love, look to Gildan® Brands™.



COMFORT COLORS™

Laid-back, relaxed and familiar, the Comfort Colors™ collection, and its nature-inspired colour palette, delivers the ultimate in comfort while reflecting a warm and exuberant spirit.

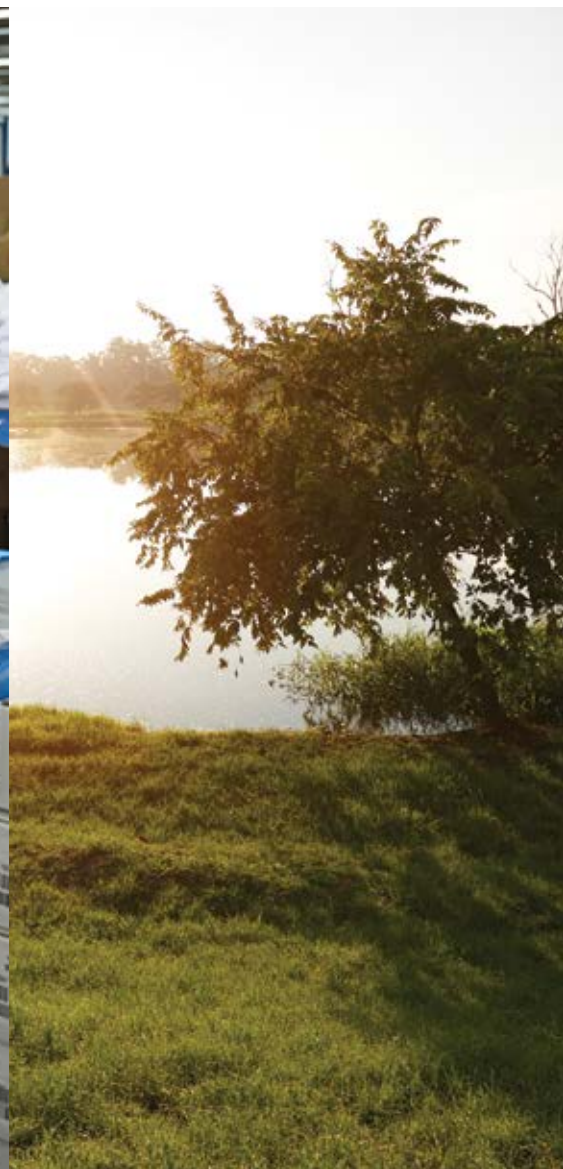
ALSTYLE™ APPAREL & ACTIVEWEAR

Alstyle™ provides the quality, fit and trusted essentials so that you have the freedom to express your life and style. It's no wonder why our garments are highly sought-after by clothing lines and decorators alike - for exceptional wearability and quality.

American Apparel®

Representing globally sourced and ethically made products –and driven by a sense of honesty and authenticity– American Apparel® fashion basics are affordable and comfortable to wear. Inspired by Los Angeles. Built with innovative fabrics. Designed for you.

MAKING APPAREL BETTER™



CARING
for employees

CONSERVING
the environment



**GENUINE
RESPONSIBILITY™**

We manufacture everyday family apparel for consumers globally, guided by the belief that operating responsibly, taking care of our employees and integrating sustainable solutions into our business are key factors in our success and future growth.

Read more at genuineresponsibility.com.



**CREATING
strong communities**

86%

OF GILDAN'S TOTAL WASTE
WAS RECYCLED OR REPURPOSED
IN 2017

43%

OF GILDAN'S TOTAL ENERGY USED
CAME FROM RENEWABLE SOURCES,
SAVING MORE THAN 150,000 METRIC
TONS OF GHG EMISSIONS

SINCE 2015, GILDAN HAS
REDUCED WATER CONSUMPTION BY

1.2 MILLION m³

EQUIVALENT OF CLOSE TO 900
OLYMPIC SWIMMING POOLS

IN 2017,
GILDAN PROVIDED OVER

2.2 MILLION

MAN-HOURS OF TRAINING
TO EMPLOYEES THROUGHOUT
OUR OPERATIONS

GILDAN'S FREE
ONSITE MEDICAL CLINICS
PROVIDED MORE THAN

181,000

FREE MEDICAL CONSULTATIONS
TO EMPLOYEES IN 2017

42%

OF ALL MANAGEMENT POSITIONS
ACROSS THE ORGANISATION
ARE HELD BY WOMEN



**GILDAN®
HAMMER™
ADULT LONG
SLEEVE
T-SHIRT**

P 13

NEW

& noteworthy



**AMERICAN
APPAREL®
TRI-BLEND
SCRIMMAGE
T-SHIRT**

P 35



**GILDAN®
DRYBLEND™
ADULT RING-
NECK T-SHIRT**

P 20

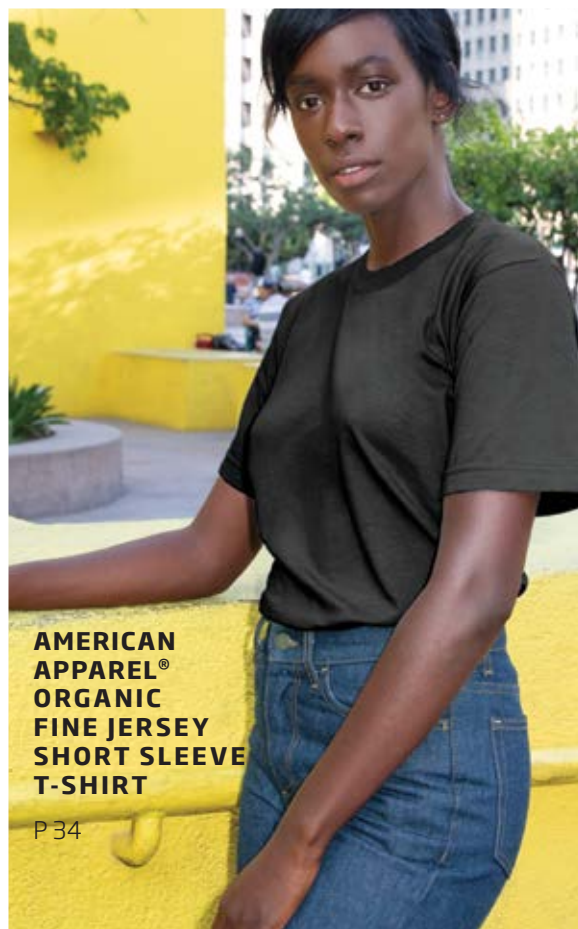


**AMERICAN APPAREL®
FLEX FLEECE DOG
ZIP HOODIE**

P 57

**AMERICAN APPAREL®
DOG POLY-COTTON
3/4 SLEEVE RAGLAN
T-SHIRT**

P 36



**AMERICAN
APPAREL®
ORGANIC
FINE JERSEY
SHORT SLEEVE
T-SHIRT**

P 34



**GILDAN®
PREMIUM
COTTON™
T-SHIRTS**

P 14



**GILDAN®
HAMMER™
SWEATSHIRTS**

P 48 & P 49

**ANVIL®
WOMEN'S
STRETCH
TANK**

P 28



**AMERICAN
APPAREL®
TRI-BLEND
MUSCLE TANK**

P 35



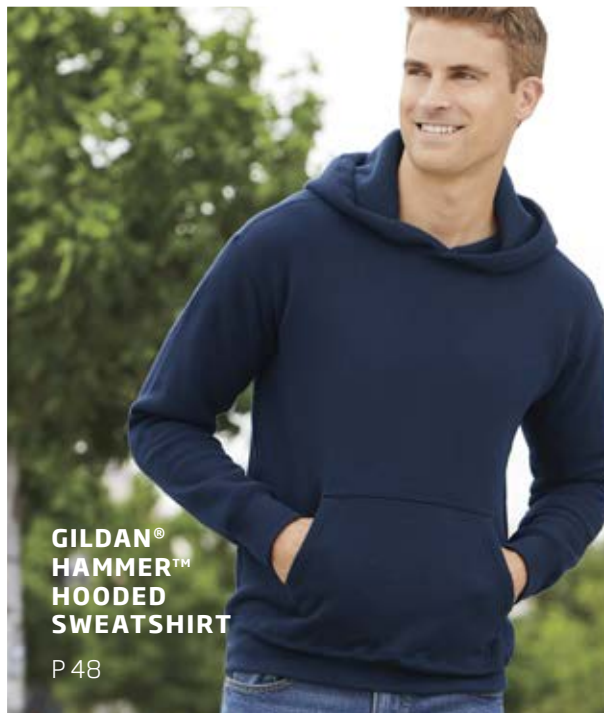
**GILDAN®
SOFTSTYLE®
INFANT ONE
PIECE**

P 19



**ALSTYLE™
ADULT
FULL-ZIP
HOODIE**

P 56



**GILDAN®
HAMMER™
HOODED
SWEATSHIRT**

P 48



**ALSTYLE™
ADULT
PULLOVER
HOODIE**

P 56

**AMERICAN APPAREL®
FLEX FLEECE CROPPED
ZIP HOODIE SWEATSHIRT**

P 57



**AMERICAN
APPAREL®
TRI-BLEND
CROPPED
HOODIE**

P 36



AUSTRALIA

collection

2019

INTRODUCTION	2
CORPORATE SOCIAL RESPONSIBILITY	4
NEW & NOTEWORTHY STYLES	6
SIZING CHART	60
DECORATING TECHNIQUES	62

T-SHIRT collection

GILDAN® HAMMER™	12-13
H000	12
NEW H400	13

GILDAN® PREMIUM COTTON™	14
NEW 4100L, NEW 4100	14

GILDAN SOFTSTYLE®	15-19
64000, 64000L	15
64V00, 64V00L	16
64550L	17
64200L, 645R2L	18
64500B, NEW 64ZEE	19

GILDAN® DRYBLEND™	20
NEW 8600	20

GILDAN® HEAVY COTTON™	21-23
5000, 5000L	21
5700, 5200	22
5000B, 5100P	23

GILDAN® ULTRA COTTON™	24-25
2000, 2700	24
2400, 2400B	25

ANVIL® BLACK	26
790L, 790	26

ANVIL® TRIBLEND	27-28
6750, 6750VL, 6750L	27
6751L	28

ANVIL® STRETCH	28
NEW 2420L	28

ANVIL® LIGHTWEIGHT	29-31
5624, 5628	29
980, 880, 949	30
987, 887L	31

ANVIL® MIDWEIGHT	31
939	31

ALSTYLE™ CLASSIC	32-33
1301	32
1304	33

AMERICAN APPAREL®	34-39
NEW 2001ORGW	34
NEW RSATR465W, NEW TR480W	35
NEW RSATR3353W, NEW BB953W	36
2102W, 2001W	37
2007W	38
2408W, BB401W	39

COMFORT COLORS™	40-41
4900	40
1717	41

SPORT SHIRT

collection

GILDAN® ULTRA COTTON™ 2800	44 44
GILDAN® DRYBLEND™ 8800	44 44
GILDAN® PREMIUM COTTON™ 82800, 82800L	45 45

FLEECE

collection

GILDAN® HAMMER™ NEW HF000, NEW HF500 NEW HF700	48-49 48 49
GILDAN® DRYBLEND™ 12500	50 50
GILDAN® HEAVY BLEND™ 185C00 18500B, 18500 18600 18600FL, 18600B 18000	50-54 50 51 52 53 54
ANVIL® 72000	55 55
ALSTYLE™ NEW 1573, NEW 1574	56 56
AMERICAN APPAREL® NEW F397W, NEW F997W	57 57
COMFORT COLORS™ 1567, 1566	58 58

SOCKS

collection

GILDAN® PLATINUM™ GP-711-6MGF-01, GP-731-6MGF-01 GP-751-6MGF-01, GP-711-6MBK-01, GP-731-6MBK-01, GP-751-6MBK-01	59 59
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T-SHIRT

collection

For great printing canvases in a host of sizes and silhouettes, our T-Shirt Collection can't be beaten. From short sleeves and long sleeves, to tank tops and 3/4-sleeve raglans, it's a decorator and tee-lover's dream.

GILDAN[®] **ANVIL**[®] **COMFORT COLORS**[™]

ALSTYLE[™]
APPAREL & ACTIVEWEAR

American Apparel[®]

GILDAN®

t-shirt collection

Durable. Colourful. Decorator-friendly. Gildan® tees deliver all the fashion you demand as well as the value you deserve - from our 100% jersey knit cotton to our moisture-wicking 50/50 cotton/polyester blend. Available in a range of colours, styles and sizes for Adults, Ladies' and Youth.



H000
Cobalt



203.0 g/m² (White 193.0 g/m²)

100% combed ring spun cotton
preshrunk jersey knit

Fibre content varies by colour, see
colour list for exceptions

Tear away label

Taped neck and shoulders

H000 | Classic fit | S - 2XL |
16 colours

Gildan® Hammer™ Adult T-Shirt

- Seamless non-topstitched 2.2cm collar
- 2.2 cm double needle sleeve and bottom hems
- Quarter-turned to eliminate centre crease

AVAILABLE COLOURS: Black, Chambray **NEW**, Cobalt **NEW**, Daisy **NEW**, Flo Blue **NEW**, Graphite Heather (50C/50P)*, Lagoon Blue, Orchid **NEW**, Seafoam, Sport Dark Maroon, Sport Dark Navy, Sport Purple **NEW**, Sport Royal, Sport Scarlet Red, Terracotta, White.



H400
Black

H400-NEW! | Classic fit |
S - 2XL | 5 colours

**Gildan® Hammer™
Adult Long Sleeve T-Shirt**

- Seamless non-topstitched 2.2cm collar
- Rib cuffs
- 2.2 cm double needle bottom hem
- Transitioning to side seam in 2019
- Quarter-turned to eliminate centre crease

AVAILABLE COLOURS: Black, Chambray, Graphite Heather (50C/50P)*, Sport Dark Navy, White.

	Black
	Chambray
	Cobalt
	Daisy

	Flo Blue
	Graphite Heather (50C/50P)*
	Lagoon Blue
	Orchid

	Seafoam
	Sport Dark Maroon
	Sport Dark Navy
	Sport Purple

	Sport Royal
	Sport Scarlet Red
	Terracotta
	White

*C = % Cotton, P = % Polyester

T-SHIRT



4100L
Navy

4100
Black

GILDAN[®]
PREMIUM
Cotton™

185.0 g/m² (White 180.0 g/m²)
100% combed ring spun cotton
preshrunk jersey knit
Fibre content varies by colour, see
colour list for exceptions
Taped neck and shoulders
Double needle sleeve and bottom
hems
Tear away label

4100L-NEW! | LS - L2XL |
4 colours

Ladies' T-Shirt

- 1.2 cm collar

AVAILABLE COLOURS: Black, Navy, RS Sport Grey (90C/10P)*, White.

4100-NEW! | S - 2XL |
4 colours

Adult T-Shirt

- Sleeker fit in shoulder and sleeve
- Quarter-turned to eliminate centre crease

AVAILABLE COLOURS: Black, Navy, RS Sport Grey (90C/10P)*, White.

	Azalea
	Black
	Charcoal
	Cherry Red
	Daisy
	Dark Chocolate
	Dark Heather (35C/65P)*
	Gold
	Ice Grey
	Indigo Blue
	Irish Green
	Kelly Green
	Light Blue
	Maroon
	Military Green
	Natural
	Navy
	Olive
	Orange
	Purple
	Red
	Royal
	RS Sport Grey (90C/10P)*
	Sand
	White

*C = % Cotton, P = % Polyester
+ Not all sizes available in all colours

153.0 g/m² (White 144.0 g/m²)
100% ring spun cotton
preshrunk jersey knit

Fibre content varies by colour,
see colour list for exceptions

High stitch density for smoother
printing surface

Taped neck and shoulders

Double needle sleeve and
bottom hems

Tear away label

64000 | Semi-fitted | XS - 3XL+ |
24 colours

Adult T-Shirt

- Semi-fitted
- Seamless double needle 1.9 cm collar
- Rolled forward shoulders
- Quarter-turned to eliminate centre crease

AVAILABLE COLOURS: Black, Charcoal, Cherry Red, Daisy, Dark Chocolate, Dark Heather (35C/65P)* **NEW**, Gold **NEW**, Ice Grey **NEW**, Indigo Blue, Irish Green, Kelly Green **NEW**, Light Blue, Maroon **NEW**, Military Green, Natural **NEW**, Navy, Olive **NEW**, Orange **NEW**, Purple, Red, Royal, RS Sport Grey (90C/10P)*, Sand, White.

64000
Light Blue

64000L
Royal



64000L | Fitted | LS - L3XL+ |
12 colours

Ladies' T-Shirt

- Fitted silhouette with side seams
- Seamless double needle 1.3 cm collar

AVAILABLE COLOURS: Azalea, Black, Charcoal, Cherry Red, Irish Green, Light Blue, Navy, Purple, Red, Royal, RS Sport Grey (90C/10P)*, White.



T-SHIRT



64V00
Black

GILDAN®
Softstyle®

153.0 g/m² (White 144.0 g/m²)
100% ring spun cotton
preshrunk jersey knit

Fibre content varies by colour,
see colour list for exceptions

High stitch density for smoother
printing surface

Taped neck and shoulders

Double needle sleeve and
bottom hems

Tear away label

64V00 | Semi-fitted | S - 2XL |
4 colours

Adult V-Neck T-Shirt

- 1.6 cm mitred v-neck collar
- Rolled forward shoulders
- Quarter-turned to eliminate centre crease

AVAILABLE COLOURS: Black, Navy, RS Sport Grey (90C/10P)*, White.



64V00L
Azalea

64V00L | Fitted | LS - L2XL |
5 colours

Ladies' V-Neck T-Shirt

- Fitted silhouette with side seams
- 1.3 cm mitred v-neck collar

AVAILABLE COLOURS: Azalea, Black, Navy, RS Sport Grey (90C/10P)*, White.

64550L | Semi-fitted |
LS - L2XL | 6 colours

Ladies' Deep Scoop T-Shirt

- Semi-fitted contoured silhouette with side seams
- Seamless double needle 1.3 cm collar
- Deep scoop neckline
- Cap sleeves

AVAILABLE COLOURS: Black, Graphite Heather (50C/50P)*, Heather Radiant Orchid (35C/65P)*, Navy, Red, White.

	Azalea
	Black
	Graphite Heather (50C/50P)*
	Heather Radiant Orchid (35C/65P)*
	Navy
	Red
	RS Sport Grey (90C/10P)*
	White

*C = % Cotton, P = % Polyester



64550L
Red

T-SHIRT

64200L
Navy



645R2L
Black



64200L | Fitted | LS - L2XL |
5 colours

Ladies' Tank Top

- Fitted silhouette with side seams
- 3.8 cm straps for LS -LL;
4.4 cm straps for LXL - L2XL
- Rib knit trim applied to neckline
and armholes

AVAILABLE COLOURS: Azalea, Black, Navy,
RS Sport Grey (90C/10P)*, White.

645R2L | Semi-fitted |
LS - L2XL | 6 colours

Ladies' Racerback Tank

- Semi-fitted contoured silhouette
with side seams
- Banded neck and armholes

AVAILABLE COLOURS: Black, Graphite Heather (50C/50P)*,
Heather Purple (35C/65P)*, Heather Red (35C/65P)*, Navy, White.

	Azalea
	Black
	Daisy
	Graphite Heather (50C/50P)*
	Heather Purple (35C/65P)*
	Heather Red (35C/65P)*
	Light Blue
	Navy
	RS Sport Grey (90C/10P)*
	White

*C = % Cotton, P = % Polyester

153.0 g/m² (White 144.0 g/m²)
100% ring spun cotton preshrunk jersey knit
 Fibre content varies by colour, see colour list for exceptions
 High stitch density for smoother printing surface
 Double needle bottom hem
 Tear away label

64ZEE-NEW! |
 0/3, 3/6, 6/12, 12/18, 18/24 |
 6 colours

Infant One Piece

- 185 g/m²
- 100% ring spun cotton preshrunk jersey knit
- Lap shoulder construction
- Rib binding with double needle stitching on neck, sleeves and leg openings
- 3-snap bottom closure
- CPSIA tracking label compliant

AVAILABLE COLOURS: Azalea, Daisy, Light Blue, Navy, RS Sport Grey (90C/10P)*, White.



64500B
Black



64ZEE
Light Blue

64500B | Classic fit |
 YXS - YXL | 2 colours

Youth T-Shirt

- Seamless double needle 1.9 cm collar
- Double needle sleeve hems
- Transitioning to side seam in 2019
- Quarter-turned to eliminate centre crease
- CPSIA tracking label compliant

AVAILABLE COLOURS: Black, White.

T-SHIRT

GILDAN®
DryBlend™

186.0 g/m² (White 176.0 g/m²)

50% cotton/ 50% polyester preshrunk jersey knit

Moisture wicking

Taped neck and shoulders

Double needle bottom hem

Quarter-turned to eliminate centre crease

Transitioning to tear away label in 2019

8600
White/Black

8600-NEW! |

Classic fit | S - 2XL | 5 colour combinations

Adult Ringer T-Shirt

- 1.9 cm contrast neck and sleeve bands
- Pad printed neck label and double-satin shoulder label

AVAILABLE COLOURS: Sport Grey/Black, White/Black, White/Navy, White/Red, White/Royal.

	Sport Grey/Black
	White/Black
	White/Navy
	White/Red
	White/Royal



5000
Graphite
Heather

5000L
Purple

GILDAN® Heavy Cotton™

180.0 g/m² (White 170.0 g/m²)

100% cotton preshrunk jersey knit

Fibre content varies by colour,
see colour list for exceptions

Taped neck and shoulders

Double needle sleeve and
bottom hems

Tear away label

5000 | Classic fit | S - 5XL+ | 33 colours

Adult T-Shirt

- Seamless double needle 2.2 cm collar
- Quarter-turned to eliminate centre crease

AVAILABLE COLOURS: Antique Irish Green (90C/10P)*, Antique Jade Dome (90C/10P)*, Antique Orange (90C/10P)*, Antique Sapphire (90C/10P)*, Ash Grey (99C/1P)*, Black, Charcoal, Coral Silk, Cornsilk, Daisy, Forest Green, Gold, Graphite Heather (50C/50P)*, Heather Red (50C/50P)*, Heliconia, Ice Grey, Indigo Blue, Irish Green, Light Blue, Lime, Maroon, Military Green, Navy, Orange, Purple, Red, Royal, S. Orange (50C/50P)*, Safety Green (50C/50P)**^, Sapphire, Sand, Sport Grey (90C/10P)*, White.

5000L | Semi-fitted | LS - L2XL | 12 colours

Ladies' T-Shirt

- Semi-fitted contoured silhouette with side seams
- Seamless double needle 1.3 cm collar
- Cap sleeves

AVAILABLE COLOURS: Azalea, Black, Charcoal, Daisy, Irish Green, Navy, Purple, Red, Royal, Sapphire, Sport Grey (90C/10P)*, White.

	Antique Irish Green (90C/10P)*
	Antique Jade Dome (90C/10P)*
	Antique Orange (90C/10P)*
	Antique Sapphire (90C/10P)*
	Ash Grey (99C/1P)*
	Azalea
	Black
	Charcoal
	Coral Silk

	Cornsilk
	Daisy
	Forest Green
	Gold
	Graphite Heather (50C/50P)*
	Heather Red (50C/50P)*
	Heliconia
	Ice Grey
	Indigo Blue

	Irish Green
	Light Blue
	Lime
	Maroon
	Military Green
	Navy
	Orange
	Purple
	Red

	Royal
	S. Orange (50C/50P)*
	Safety Green (50C/50P)**^
	Sapphire
	Sand
	Sport Grey (90C/10P)*
	White

*C = % Cotton, P = % Polyester

^ANSI/ISEA 107-2010 certified as background material

+ Not all sizes available in all colours

T-SHIRT

5700 | Classic fit | S - 2XL |
5 colour combinations

Adult 3/4 Raglan T-Shirt

- Contrast colour set-in collar and 3/4 raglan sleeves
- Single needle top-stitched back neck
- Double needle sleeve hems
- Quarter-turned to eliminate centre crease

AVAILABLE COLOURS:
Sport Grey*/Black, White/Black,
White/Navy, White/Red, White/Royal.

5700
White/Royal



*90% Cotton/10% Polyester

GILDAN[®]
Heavy Cotton[™]

180.0 g/m² (White 170.0 g/m²)
100% cotton preshrunk jersey knit
Fibre content varies by colour,
see colour list for exceptions
Double needle bottom hem
Tear away label

5200 |
Classic fit | S - 3XL+ | 6 colours

Adult Tank Top

- Banded neck and armholes
- Quarter-turned to eliminate centre crease
- Transitioning to side seam in 2019

AVAILABLE COLOURS: Black, Navy,
Red, Royal, Sport Grey (90C/10P)*, White.

5200
Royal





5100P
Light
Blue

5000B | Classic fit | YXS - YXL |
24 colours

Youth T-Shirt

- Seamless double needle 1.9 cm collar
- Taped neck and shoulders
- Double needle sleeve hems
- Quarter-turned to eliminate centre crease
- CPSIA tracking label compliant

AVAILABLE COLOURS: Black, Cardinal Red, Charcoal, Daisy, Forest Green, Gold, Heliconia, Indigo Blue, Irish Green, Light Blue, Light Pink, Lime, Maroon, Navy, Orange, Purple, Red, Royal, Safety Green (50C/50P)*^, S. Orange (50C/50P)*, Sand, Sapphire, Sport Grey (90C/10P)*, White.



5000B
Maroon

5100P | Classic fit | 2T - 6T | 8 colours

Toddler T-Shirt

- Seamless 1.9 cm collar
- Taped neck and shoulders
- Only size 2T has side seams
- Double needle sleeve hems
- Quarter-turned to eliminate centre crease
- Transitioning to side seam in 2019
- CPSIA tracking label compliant

AVAILABLE COLOURS: Black, Light Blue, Light Pink, Navy, Red, Royal, Sport Grey (90C/10P)*, White.

Black	Maroon
Cardinal Red	Navy
Charcoal	Orange
Daisy	Purple
Forest Green	Red
Gold	Royal
Heliconia	S. Orange (50C/50P)*
Indigo Blue	Safety Green (50C/50P)*^
Irish Green	Sand
Light Blue	Sapphire
Light Pink	Sport Grey (90C/10P)*
Lime	White

*C = % Cotton, P = % Polyester
^ANSI/ISEA 107-2010 certified as background material
+ Not all sizes available in all colours

T-SHIRT

2000
Heather
Indigo



GILDAN®
Ultra Cotton™

203.0 g/m² (White 193.0 g/m²)
100% cotton preshrunk jersey knit
Fibre content varies by colour,
see colour list for exceptions
Quarter-turned to eliminate
centre crease
Tear away label

2000 | Classic fit | S - 5XL+ |
22 colours

Adult T-Shirt

- Seamless double needle 2.2 cm collar
- Taped neck and shoulders
- Double needle sleeve and bottom hems

AVAILABLE COLOURS: Azalea, Black, Blue Dusk, Cardinal Red, Cherry Red, Dark Heather (50C/50P)*, Heather Indigo (50C/50P)*, Iris, Jade Dome, Kelly Green, Light Pink, Metro Blue, Natural, Navy, Prairie Dust/Coyote Brown, Red, Royal, Sport Grey (90C/10P)*, Stone Blue, T. Orange, Tan, White.



2700
Black

2700 | Classic fit | S - 2XL |
4 colours

Adult Sleeveless T-Shirt

- Seamless double needle 2.2 cm collar
- Double needle armhole and bottom hems
- Transitioning to side seam in 2019

AVAILABLE COLOURS: Black, Navy, Sport Grey (90C/10P)*, White



2400
Red



2400B
Black

2400 | Classic fit | S - 5XL+ |
10 colours

Adult Long Sleeve T-Shirt

- Seamless double needle 2.2 cm collar
- Taped neck and shoulders
- Rib cuffs
- Double needle bottom hem

AVAILABLE COLOURS: Black, Charcoal, Dark Heather (50C/50P)*, Navy, Red, Royal, Safety Green (50C/50P)**^, S. Orange (50C/50P)*, Sport Grey (90C/10P)*, White.

2400B | Classic fit | YS - YXL |
4 colours

Youth Long Sleeve T-Shirt

- Double needle 1.9 cm collar
- Taped neck and shoulders
- Rib cuffs
- Double needle bottom hem
- CPSIA tracking label compliant
- Transitioning to side seam in 2019

AVAILABLE COLOURS: Black, Navy, Red, White.

	Azalea		Kelly Green		Sport Grey (90C/10P)*
	Black		Light Pink		Stone Blue
	Blue Dusk		Metro Blue		T. Orange
	Cardinal Red		Natural		Tan
	Charcoal		Navy		White
	Cherry Red		Prairie Dust/Coyote Brown		
	Dark Heather (50C/50P)*		Red		
	Heather Indigo (50C/50P)*		Royal		
	Iris		S. Orange (50C/50P)*		
	Jade Dome		Safety Green (50C/50P)**		

*C = % Cotton, P = % Polyester
^ANSI/ISEA 107-2010 certified as background material

+ Not all sizes available in all colours

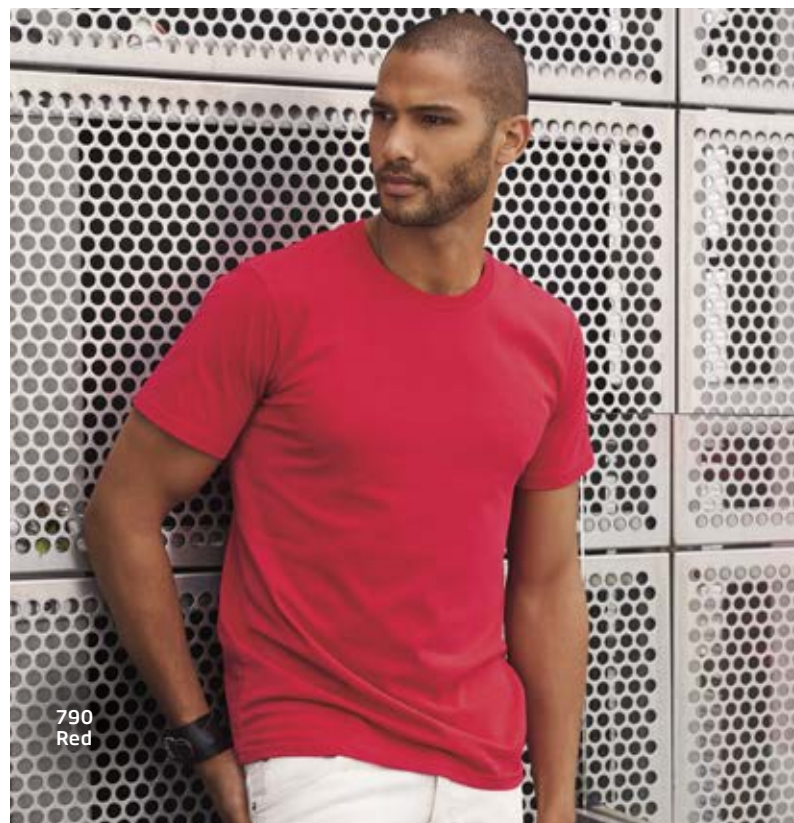
ANVIL®

t-shirt collection

From fresh, hip and relevant, to classics with unique twists, ANVIL® tees strike the perfect balance between bold fashion and personal-expression. Thanks to high-stitch densities, they're as ideal for designing as they are for wearing.



790L
Heather
Grey



790
Red

BLACK

790L | Semi-fitted | LXS - L2XL | 8 colours

Women's Black Tee

- 183.0 g/m²
- Pre-shrunk 100% combed ring spun cotton, Heather Dark Grey is 65% ring spun cotton/35% polyester, Heather Grey is 95% ring spun cotton/5% rayon
- Fabric 24/1
- High stitch density for smoother printing surface
- Enzyme wash fabric for an ultra smooth finish
- Semi-fitted silhouette with side seams
- Shoulder-to-shoulder tape and seamed collar
- Double-needle sleeve and curved bottom hems
- TearAway label
- Oeko-Tex® Standard 100 Certified

AVAILABLE COLOURS: Black, Heather Dark Grey (65C/35P)*, Heather Grey (95C/5R)*, Navy, Red, Royal, Smoke, White.

790 | Classic fit | XS - 3XL | 10 colours

Adult Black Tee

- 183.0 g/m²
- Pre-shrunk 100% combed ring spun cotton, Heather Dark Grey is 65% ring spun cotton/35% polyester, Heather Grey is 95% ring spun cotton/5% rayon
- Fabric 24/1
- Side seams
- Enzyme wash fabric for an ultra smooth finish
- Shoulder-to-shoulder tape and seamed collar
- Double-needle sleeve and bottom hems
- TearAway label
- Oeko-Tex® Standard 100 Certified

AVAILABLE COLOURS: Black, Caribbean Blue, Heather Dark Grey (65C/35P)*, Heather Grey (95C/5R)*, Navy, Purple, Red, Royal, Smoke, White.



6750L
Heather
Dark Grey

6750
Heather
Navy



6750VL
Heather
Dark Grey

TRI-BLEND

6750L | Semi-fitted | LXS - L2XL | 6 colours

Women's Tri-Blend Tee

- 159.0 g/m²
- 50% polyester/25% combed ring spun cotton/25% rayon
- Fabric 32/1
- High stitch density for smoother printing surface
- Wicking properties
- Semi-fitted contoured silhouette with side seam
- Shoulder-to-shoulder tape and seamed collar
- Double-needle sleeve and curved bottom hem
- TearAway label
- Oeko-Tex® Standard 100 Certified

AVAILABLE COLOURS: Black, Heather Blue, Heather Dark Grey (50P/25C/25R)*, Heather Purple, Heather Red, White.

Black
Caribbean Blue
Heather Blue
Heather Dark Grey
Heather Grey (95R5C/5R)*
Heather Navy
Heather Purple
Heather Red

Heather Slate
Navy
Purple
Red
Royal
Smoke
White

*C = % Cotton, R = % Rayon, P = % Polyester

6750 | Semi-fitted | S - 2XL | 8 colours

Adult Tri-Blend Tee

- 159.0 g/m²
- Pre-shrunk 50% polyester/25% combed ring spun cotton/25% rayon
- Fabric 32/1
- High stitch density for smoother printing surface
- Wicking properties
- Side seam construction
- Shoulder-to-shoulder tape and 1.6 cm seamed collar
- Single-needle topstitched front neck
- Double-needle sleeve and bottom hems
- TearAway label
- Oeko-Tex® Standard 100 Certified

AVAILABLE COLOURS: Black, Heather Blue, Heather Dark Grey (50P/25C/25R)*, Heather Navy **NEW**, Heather Purple, Heather Red, Heather Slate **NEW**, White.

6750VL | Semi-fitted | LXS - L2XL | 4 colours

Women's Tri-Blend V-Neck Tee

- 159.0 g/m²
- Pre-shrunk 50% polyester/25% combed ring spun cotton/25% rayon
- Fabric 32/1
- High stitch density for smoother printing surface
- Wicking properties
- Semi-fitted contoured silhouette with side seams and display tape
- 1.3 cm rib v-neck collar
- Single-needle topstitched front neck
- Double-needle dolman sleeves and curved bottom hem
- TearAway label
- Oeko-Tex® Standard 100 Certified

AVAILABLE COLOURS: Black, Heather Dark Grey (50P/25C/25R)*, Heather Red, White.

T-SHIRT

6751L
Heather
Aubergine



2420L
Navy



TRI-BLEND

6751L | Semi-fitted | LXS - L2XL | 5 colours

Women's Tri-Blend Racerback Tank

- 159.0 g/m²
- Pre-shrunk 50% polyester/25% combed ring spun cotton/25% rayon
- Fabric 32/1
- Wicking properties
- High stitch density for smoother printing surface
- Semi-fitted contoured racerback silhouette with side seams
- Bound self-trim neck and armholes
- Double-needle curved bottom hem
- TearAway label
- Oeko-Tex® Standard 100 Certified

AVAILABLE COLOURS: Black, Heather Aubergine, Heather Dark Grey, Heather Grey, White.

STRETCH

2420L-NEW! | Fitted | LXS - L2XL | 5 colours

Women's Stretch Tank

- 146.0 g/m²
- Pre-shrunk 57% combed ring spun cotton/38% polyester/5% spandex
- Fabric 40/1
- High stitch density for smoother printing surface
- Fitted contoured silhouette with side seams
- Self-fabric binding applied to neck and armholes
- Double-needle bottom hem
- TearAway label
- Oeko-Tex® Standard 100 Certified

AVAILABLE COLOURS: Black, Heather Graphite (57C/38P/5S)*, Navy, Raspberry, White.

ANVIL®

LIGHTWEIGHT

5628 | Fitted | S - 2XL | 4 colours

Adult Lightweight Long and Lean Long Sleeve Raglan Tee

- 146.0 g/m²
- Pre-shrunk 100% combed ring spun cotton, Heather Graphite is 50% polyester/50% ring spun cotton
- Fabric 32/1
- High stitch density for smoother printing surface
- Side seam construction, longer body with vents and 5.1 cm drop tail
- Shoulder-to-shoulder tape and 1.3 cm seamed collar
- Raglan long sleeves
- Double-needle sleeve and bottom hems
- TearAway label
- Oeko-Tex® Standard 100 Certified

AVAILABLE COLOURS: Black, Heather Graphite (50C/50P)*, Silver, White.

5624 | Fitted | S - 2XL | 3 colours

Adult Lightweight Long and Lean Tee

- 146.0 g/m²
- Pre-shrunk 100% combed ring spun cotton, Heather Graphite is 50% polyester/50% ring spun cotton
- Fabric 32/1
- High stitch density for smoother printing surface
- Side seam construction, longer body with vents and 5.1 cm drop tail
- Shoulder-to-shoulder tape and 1.3 cm seamed collar
- Double-needle sleeve and bottom hems
- TearAway label
- Oeko-Tex® Standard 100 Certified

AVAILABLE COLOURS: Black, Heather Graphite (50C/50P)*, White.



5628
Black



5624
Heather
Graphite

Black
Heather Aubergine
Heather Dark Grey
Heather Graphite
Heather Grey
Navy
Raspberry
Silver
White

LONG & LEAN FITTED ADULT

CODE	MEASUREMENT / SIZE	S	M	L	XL	2XL
A	Chest	43	48	53	58	64
B	Front Length	74	76	79	81	84
B4	Back Length	76	79	81	84	86

Size chart measurements are in cm

*C = % Cotton, P = % Polyester, S = % Spandex



980
Heather Blue

ANVIL®

LIGHTWEIGHT

980 | Semi-fitted | S - 3XL+ | 9 colours

Adult Lightweight Tee

- 146.0 g/m²
- Pre-shrunk 100% combed ring spun cotton, Heather Grey is 90% ring spun cotton/10% polyester, all other Heather Colours are 65% polyester/35% ring spun cotton
- Fabric 32/1
- High stitch density for smoother printing surface
- Tubular construction
- Shoulder-to-shoulder tape and seamed collar
- Double-needle sleeve and bottom hems
- TearAway label
- Oeko-Tex® Standard 100 Certified

AVAILABLE COLOURS: Black, Caribbean Blue, Green Apple, Heather Blue (65P/35C)*, Heather Dark Grey (65P/35C)*, Heather Grey (90C/10P)*, Navy, Smoke, White.

880 | Semi-fitted | LS - L2XL | 8 colours

Women's Lightweight Tee

- 146.0 g/m²
- Pre-shrunk 100% combed ring spun cotton, Heather Grey is 90% ring spun cotton/10% polyester, all other Heather Colours are 65% polyester/35% ring spun cotton
- Fabric 32/1
- High stitch density for smoother printing surface
- Semi-fitted contoured silhouette with side seams
- Shoulder-to-shoulder tape and seamed collar
- Double-needle sleeve and bottom hems
- TearAway label
- Oeko-Tex® Standard 100 Certified

AVAILABLE COLOURS: Black, Caribbean Blue, Heather Blue (65P/35C)*, Heather Grey (90C/10P)*, Heather Purple (65P/35C)*, Navy, Smoke, White.



880
Caribbean
Blue



949
Navy

949 | Semi-fitted | S - 2XL | 5 colours

Adult Lightweight Long Sleeve Tee

- 146.0 g/m²
- Pre-shrunk 100% combed ring spun cotton, Heather Grey is 90% ring spun cotton/10% polyester, all other Heather Colours are 65% polyester/35% ring spun cotton
- Fabric 32/1
- High stitch density for smoother printing surface
- Transitioning to side seam in 2019
- Shoulder-to-shoulder tape and seamed collar
- Double-needle bottom hem
- Rib sleeve cuffs
- TearAway label
- Oeko-Tex® Standard 100 Certified

AVAILABLE COLOURS: Black, Heather Grey (90C/10P)*, Heather Purple (65P/35C)*, Navy, White.

Black	Black / Dark Grey
Caribbean Blue	Caribbean Blue / Dark Grey
Heather Blue (65P/35C)*	Heather Blue (65P/35C)* / Neon Yellow
Heather Dark Grey (65P/35C)*	Heather Dark Grey (65P/35C)* / Dark Grey
Heather Grey (90C/10P)*	Heather Purple (65P/35C)* / Neon Yellow
Heather Purple (65P/35C)*	Hot Pink / Neon Yellow
Green Apple	Navy / Dark Grey
Navy	White / Dark Grey
Smoke	
White	

*C = % Cotton, P = % Polyester + Not all sizes available in all colours



987
Black/
Dark Grey

887L
Caribbean
Blue/Dark Grey



939
Camouflage
Green

LIGHTWEIGHT

987 | Semi-fitted | S - 2XL | 7 colours

Adult Lightweight Long Sleeve Hooded Tee

- 146.0 g/m²
- Pre-shrunk 100% combed ring spun cotton, Heather Colours are 65% polyester/35% ring spun cotton
- Fabric 32/1
- High stitch density for smoother printing surface
- Transitioning to side seam in 2019
- Display tape
- Relaxed unlined hood with contrast drawcord
- Double-needle neck, sleeve and bottom hems
- TearAway label
- Oeko-Tex® Standard 100 Certified

AVAILABLE COLOURS: Black/Dark Grey, Caribbean Blue/Dark Grey, Heather Blue (65P/35C)*/Neon Yellow, Heather Dark Grey (65P/35C)*/Dark Grey, Heather Purple (65P/35C)*/Neon Yellow, Navy/Dark Grey, White/Dark Grey.

887L | Semi-fitted | LS - L2XL | 8 colours

Women's Lightweight Long Sleeve Hooded Tee

- 146.0 g/m²
- Pre-shrunk 100% combed ring spun cotton, Heather Colours are 65% polyester/35% ring spun cotton
- Fabric 32/1
- High stitch density for smoother printing surface
- Semi-fitted contoured silhouette with side seams and display tape
- Relaxed unlined hood with contrast drawcord
- Three-needle neck, sleeve and bottom hems
- TearAway label
- Oeko-Tex® Standard 100 Certified

AVAILABLE COLOURS: Black/Dark Grey, Caribbean Blue/Dark Grey, Heather Blue (65P/35C)*/Neon Yellow, Heather Dark Grey (65P/35C)*/Dark Grey, Heather Purple (65P/35C)*/Neon Yellow, Hot Pink/Neon Yellow, Navy/Dark Grey, White/Dark Grey.

MIDWEIGHT

939 | Classic fit | S - 2XL | 2 colours

Adult Midweight Camouflage Tee

- 170.0 g/m²
- Pre-shrunk 100% ring spun cotton
- Fabric 26/1
- Side seam construction
- Shoulder-to-shoulder tape and seamed collar
- Double-needle neck, sleeve and bottom hems
- TearAway label
- Oeko-Tex® Standard 100 Certified

AVAILABLE COLOURS: Camouflage Green, Camouflage Sand.



ALSTYLE™
APPAREL & ACTIVEWEAR

t-shirt collection

Combining robust quality and exceptional fit, Alstyle™ delivers all the classic style and durability you want in a tee. When it's time to get into your comfort-zone, it's time for Alstyle™.



1301
Navy

1301 | Classic fit | S - 2XL | 11 colours

Adult Tee

- 203.0 g/m²
- 100% Cotton
- Fabric 18/1
- Set-in rib collar with shoulder-to-shoulder taping
- Seamless double-needle 2 cm collar
- Double-needle sleeve and bottom hems
- Preshrunk to minimise shrinkage
- Tear away label

AVAILABLE COLOURS: Athletic Heather (90C/10P)*, Banana **NEW**, Black, Cream, Gold, Navy, Pink **NEW**, Powder Blue, Safari Green, Slate **NEW**, White.

1304 | Classic fit | S - 2XL | 2 colours

Adult Long Sleeve Tee

- 203.0 g/m²
- 100% Cotton
- Fabric 18/1
- Set-in rib collar with shoulder-to-shoulder taping
- Rib sleeve cuffs
- Double-needle bottom hem
- Preshrunk to minimise shrinkage
- Tear away label

AVAILABLE COLOURS: Black, White.

	Athletic Heather (90C/10P)*
	Banana
	Black
	Cream
	Gold
	Navy
	Pink
	Powder Blue
	Safari Green
	Slate
	White

*C = % Cotton, P = % Polyester



1304
Black

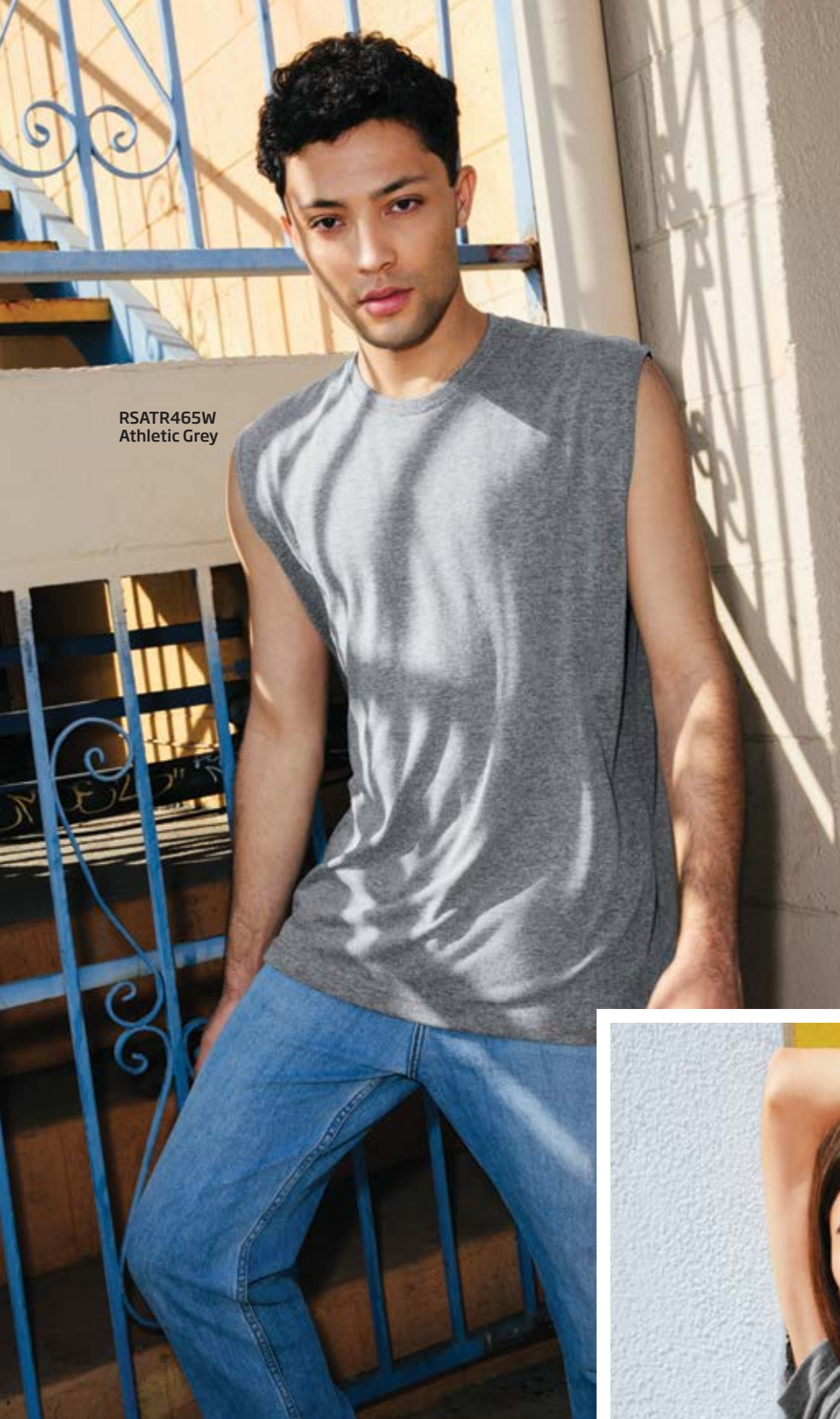
American Apparel®

t-shirt collection

Ethically made using innovative fabrics that are every bit as comfortable to wear as they are perfect for printing, the American Apparel® tee collection is renowned the world-over for its fashionably inclusive sense of style and design.



2001ORGW
Black



RSATR465W
Athletic Grey

American Apparel®

RSATR465W-NEW! |
Classic fit | XS - XL | 3 colours

Unisex Tri-Blend Muscle Tank

- 125.0g/m²
- 50% Polyester, 25% Cotton, 25% Rayon
- Fabric 30/1
- 1.59 cm seamed collar
- Hemmed armholes
- 2.54 cm double-needle bottom hem
- Side seam
- Double-satin razor label







AVAILABLE COLOURS: Athletic Blue, Athletic Grey, Tri-Black.

TR480W-NEW! | Classic fit |
XS - S & M - L | 3 colours

Women's Tri-Blend Scrimmage T-Shirt

- 125.0g/m²
- 50% Polyester, 25% Cotton, 25% Rayon
- Fibre content varies by colour, see colour list for exceptions
- Fabric 30/1
- Rib trim applied to neckline and armholes
- 2.22 cm double-needle bottom hem
- Side seam
- Double-satin razor label

AVAILABLE COLOURS: Athletic Grey, Tri-Black, Tri-Creole Pink (47P/37C/13R)*.

	Athletic Blue
	Athletic Grey
	Black
	Tri-Black
	Tri-Creole Pink (47P/37C/13R)*
	White

*C = % Cotton, P = % Polyester, R = % Rayon



TR480W
Athletic Grey

20010RGW-NEW! |
Classic fit | S - 2XL | 2 colours

Unisex Organic Fine Jersey Short Sleeve T-Shirt

- 146.0 g/m²
- 100% Combed Organic Ring-Spun Cotton
- Fabric 30/1
- Shoulder-to-shoulder tape and 2.22 cm seamed collar
- 2.54 cm double-needle sleeve and bottom hem
- Double-satin razor label
- 100% cotton thread on colour White
- Transitioning to side seam in 2019

AVAILABLE COLOURS: Black, White.



RSATR3353W
Athletic Grey

American Apparel®

RSATR3353W-NEW! |

Classic fit | XS - XL | 3 colours

Women's Tri-Blend Cropped Hoodie

- 125.0 g/m²
- 50% Polyester, 25% Cotton, 25% Rayon
- Fabric 30/1
- Hooded with self-fabric drawcord
- Cropped body
- 1x1 rib cuffs
- 2.22 cm double-needle bottom hem
- Side seam
- Double-satin razor label

AVAILABLE COLOURS: Athletic Grey, Tri-Black, Tri-Indigo.

	Aqua
	Army
	Asphalt
	Athletic Grey
	Baby Blue
	Black
	Camel
	Cranberry
	Heather Grey (90C10P)*
	Navy
	New Silver
	Pink
	Red
	Sunshine
	Tri-Black
	Tri-Indigo
	White

*C = % Cotton, P = % Polyester

BB953W-NEW! | S - XL | 1 colour

Dog Poly-Cotton ¾ Sleeve Raglan T-Shirt

- 125.0g/m²
- 50% Combed Ring-Spun Cotton, 50% Polyester
- Fabric 36/1
- 1.91 cm neck rib binding
- Raglan 1.91 cm sleeves
- 1.59 cm double-needle sleeve hem
- Overlock edge bottom hem
- Side seam
- Double-satin razor label

AVAILABLE COLOURS: Black/White.

		Black / White
--	--	---------------



BB953W
Black/
White



2102W
Pink



2001W
Baby Blue

2102W | Classic fit | S - 2XL | 10 colours

Women's Fine Jersey Short Sleeve T-Shirt

- 146.0 g/m²
- 100% Ring-Spun Combed Cotton
- Fibre content varies by colour, see colour list for exceptions
- Fabric 30/1
- Shoulder-to-shoulder tape and 1.91 cm seamed collar
- 2.22 cm double-needle sleeve and bottom hem
- 100% cotton thread on colour White
- Side seam
- Double-satin razor label

AVAILABLE COLOURS: Aqua **NEW**, Asphalt, Black, Cranberry **NEW**, Heather Grey (90C/10P)*, Navy, New Silver **NEW**, Pink, Sunshine **NEW**, White.

2001W | Classic fit | XS - 3XL | 14 colours

Unisex Fine Jersey Short Sleeve T-Shirt

- 146.0 g/m²
- 100% Ring-Spun Combed Cotton
- Fibre content varies by colour, see colour list for exceptions
- Fabric 30/1
- Shoulder-to-shoulder tape and 2.22 cm seamed collar
- 2.54 cm double-needle sleeve and bottom hem
- 100% cotton thread on colour White
- Double-satin razor label
- Transitioning to side seam in 2019

AVAILABLE COLOURS: Aqua, Army **NEW**, Asphalt, Baby Blue, Black, Camel **NEW**, Cranberry, Heather Grey (90C/10P)*, Navy, New Silver **NEW**, Pink **NEW**, Red, Sunshine **NEW**, White.








2007W | Classic fit | S - 2XL | 4 colours

Unisex Fine Jersey Long Sleeve T-Shirt

- 146.0 g/m²
- 100% Ring-Spun Combed Cotton
- Fabric 30/1
- Shoulder-to-shoulder tape and 2.22 cm seamed collar
- Rib sleeve cuffs
- 2.54 cm double-needle bottom hem
- 100% cotton thread on colour White
- Double-satin razor label
- Transitioning to side seam in 2019

AVAILABLE COLOURS: Asphalt, Black, Navy, White.

2007W
Navy

	Asphalt
	Black
	Heather Black
	Heather Grey (90C/10P)*
	Lapis
	Navy
	White

*C = % Cotton, P = % Polyester



2408W | Classic fit | XXS - 2XL | 6 colours

Unisex Fine Jersey Tank

- 146.0 g/m²
- 100% Ring-Spun Combed Cotton
- Fibre content varies by colour, see colour list for exceptions
- Fabric 30/1
- Self-fabric trim applied to neckline and armholes
- 2.54 cm double-needle bottom hem
- 100% cotton thread on colour White
- Side seam
- Double-satin razor label

AVAILABLE COLOURS: Asphalt, Black, Heather Grey (90C/10P)* **NEW**, Lapis **NEW**, Navy, White.

2408W
Black



BB401W
Heather
Black



BB401W | Classic fit | XS - 2XL | 4 colours

Unisex Poly-Cotton Short Sleeve Crew Neck T-Shirt

- 125.0 g/m²
- 50% Ring-Spun Combed Cotton, 50% Polyester
- Fabric 36/1
- Shoulder-to-shoulder tape and 2.22 cm seamed collar
- 2.54 cm blind-stitch sleeve hem
- 2.54 cm double-needle bottom hem
- Side seam
- Double-satin razor label

AVAILABLE COLOURS: Black, Heather Black, Navy, White.



COMFORT COLORS™

t-shirt collection

For body-pleasing comfort and boldly striking style, choose Comfort Colors™ tees. Offered in a colour palette inspired by nature, these tees are designed to make a statement in any environment.



4900
Watermelon

4900 | S - 2XL | 11 colours

Adult Heavyweight RS Long Sleeve Hooded Tee

- 207,0 g/m²
- 100% ring spun cotton
- 22/1 yarn count
- Soft-washed garment-dyed fabric
- Relaxed unlined hood
- Taped back neck
- Double-needle shoulder, neck, sleeve and bottom hems
- Twill label
- Joker label

AVAILABLE COLOURS: Black **NEW**, Blue Jean, Brick, Bright Salmon **NEW**, Butter, Chambray **NEW**, Denim **NEW**, Grey, Seafoam, Watermelon, White **NEW**.

Pigment Colours

	Blue Jean
	Brick
	Bright Salmon
	Butter
	Denim
	Hemp
	Grey
	Khaki
	Pepper
	Seafoam
	Watermelon
	Wine

Direct/Reactive Colours

	Black
	Chambray
	Graphite
	Lime
	Midnight
	Salmon
	Terracotta
	White

COMFORT COLORS™

1717 | S - 2XL | 16 colours

Adult Heavyweight RS Tee

- 207.0 g/m²
- 100% ring spun cotton
- 22/1 yarn count
- Soft-washed garment-dyed fabric
- Double-needle collar
- Twill taped neck and shoulders
- Double-needle armhole, sleeve and bottom hems
- Twill label
- Joker label

AVAILABLE COLOURS: Black, Blue Jean, Brick, Butter **NEW**, Chambray **NEW**, Graphite, Hemp, Khaki **NEW**, Lime **NEW**, Midnight, Pepper **NEW**, Salmon, Terracotta, Watermelon, White, Wine.

1717
Chambray





SPORT SHIRT

collection

Combining active fit cuts with innovative technologies like moisture-wicking polyester and anti-microbial fabric protection, our Sport Shirt Collection offers an impressive variety of durably stylish looks to suit just about any taste.

GILDAN®



GILDAN®

sport shirt collection

Whether it's easy-care single and double-piqué 100% ring spun cotton, or cotton/polyester blends... with a host of styles, colours and fabrics to choose from, Gildan® sport shirts are a game-changer.

GILDAN® *Ultra Cotton™*



2800
Navy

203.0 g/m² (White 193.0 g/m²)
100% cotton preshrunk jersey knit
Fibre content varies by colour,
see colour list for exceptions

2800 | Classic fit | S - 2XL | 5 colours

Adult Jersey Sport Shirt

- Clean finished placket with reinforced bottom box
- Contoured welt collar and cuffs
- 3 woodtone buttons
- Double needle bottom hem
- Quarter-turned to eliminate centre crease
- Transitioning to side seam in 2019
- Satin label
- Transitioning to tear away label in 2019

AVAILABLE COLOURS: Black, Navy, Red, Sport Grey (90C/10P)*, White.

GILDAN® *DryBlend™*

203.0 g/m² (White 193.0 g/m²)
50% cotton/50% polyester
preshrunk jersey knit

8800
Red

8800
| Classic fit | S - 2XL | 7 colours

Adult Jersey Sport Shirt

- Moisture wicking
- Contoured welt collar and cuffs
- 3 woodtone buttons
- Clean finished placket with reinforced bottom box
- Double needle bottom hem
- Quarter-turned to eliminate centre crease
- Transitioning to side seam in 2019
- Pad printed neck label and double-satin shoulder label
- Transitioning to tear away label in 2019

AVAILABLE COLOURS: Black, Dark Heather, Navy, Red, Royal, Sport Grey, White.



82800
Royal

82800L
Heliconia

GILDAN[®]
PREMIUM
Cotton™

224.0 g/m² (White 214.0 g/m²)

100% combed ring spun cotton preshrunk double piqué knit

Fibre content varies by colour, see colour list for exceptions

Sideseamed with side vents

Contoured welt collar and cuffs

Rolled forward topstitched shoulders

Clean finished placket with reinforced bottom box

3 colour-matched buttons

Double needle bottom hem

Pad printed neck label and double-satin joker label

82800 | Classic fit | S - 2XL |
8 colours

Adult Double Piqué Sport Shirt

AVAILABLE COLOURS: Black, Forest Green, Maroon, Navy, Red, RS Sport Grey (90C/10P)*, Royal, White.

82800L | Semi-fitted | LS - L2XL |
8 colours

Ladies' Double Piqué Sport Shirt

- Semi-fitted contoured silhouette
- Reversed placket

AVAILABLE COLOURS: Black, Heliconia, Maroon, Navy, Red, RS Sport Grey (90C/10P)*, Royal, White.

	Black
	Dark Heather (50C/50P)*
	Forest Green
	Heliconia
	Maroon
	Navy
	Royal
	Red
	RS Sport Grey (90C/10P)*
	Sport Grey (90C/10P)*
	White

*C = % Cotton, P = % Polyester





FLEECE

collection

Whether it's slipping on a cosy crewneck sweatshirt or zipping up a colourful hoodie, for ultra-comfortable, fashion-forward, softness and style without any of the bulk, our Fleece Collection has you covered...and oh so warm.

GILDAN® ANVIL® COMFORT COLORS™

ALSTYLE™
APPAREL & ACTIVEWEAR

American Apparel®

GILDAN®

fleece collection

From cool evenings with friends to chilly mornings with coffee, Gildan® Fleece provides year-round warmth and ultra-soft comfort. Not to mention - an ideal canvas for screen-printing, heat transfer or embroidery.

HF000
Graphite
Heather



HF500
Sport Dark
Navy



HF000-NEW! | XS - 3XL | 4 colours

Gildan® Hammer™ Fleece Adult Crew

- Double needle stitching at shoulders, neck, waistband and cuffs

AVAILABLE COLOURS: Ash, Black, Graphite Heather (60C/40P)*, Sport Dark Navy.

HF500-NEW! | XS - 3XL | 4 colours

Gildan® Hammer™ Fleece Adult Hood

- Unlined 3 piece hood and 7.62 cm centre panel
- Crossover hood opening with rib trim applied to edge
- Rolled forward shoulders
- Double needle stitching at shoulders, armholes, neck, waistband and cuffs
- Single needle topstitched side seams
- Pouch pocket

AVAILABLE COLOURS: Ash, Black, Graphite Heather (60C/40P)*, Sport Dark Navy.

	Ash
	Black
	Graphite Heather (60C/40P)*
	Sport Dark Navy

*C = % Cotton, P = % Polyester



305.0 g/m²

80% combed ring spun cotton/
20% polyester preshrunk fleece knit

100% cotton face fabric

Half-moon back patch

1 x 1 rib with spandex

Tear away label

HF700
Black



HF700-NEW! |
XS - 3XL | 2 colours

**Gildan® Hammer™ Fleece
Adult Full Zip Jacket**

- Rolled forward shoulders
- Coil zipper
- Double needle stitching at shoulders, armholes, waistband and cuffs
- Single needle topstitched side seams
- Pouch pockets

AVAILABLE COLOURS: Black, Graphite Heather (60C/40P)*.

FLEECE

GILDAN®
DryBlend™

305.0 g/m²
50% cotton/50%
polyester preshrunk
fleece knit

12500
Black



12500 |
Classic fit | S - 2XL | 5 colours

Adult Hooded Sweatshirt

- Air jet yarn = softer feel and reduced pilling
- Moisture wicking
- Double-lined hood with colour-matched drawcord
- Pouch pocket
- Quarter-turned to eliminate centre crease
- Heat transfer label
- Transitioning to tear away label in 2019

AVAILABLE COLOURS: Black, Navy, S. Orange, Safety Green*, Sport Grey.



185C00
Navy/
Sport Grey

185C00 | Classic fit | S - 3XL |
7 colour combinations

**Adult Contrast Hooded
Sweatshirt**

- Contrast jersey lined hood
- Contrast dark grey twill tape at back neck and flatcord
- Pouch pocket

AVAILABLE COLOURS: Black/Red, Black/Sport Grey, Navy/Gold, Navy/Sport Grey, Red/Sport Grey, Royal/Sport Grey, Sport Grey/Black.

	Black/Red
	Black/Sport Grey
	Navy/Gold
	Navy/Sport Grey
	Red/Sport Grey
	Royal/Sport Grey
	Sport Grey/Black

271.0 g/m² (White 257.0 g/m²)

50% cotton/50% polyester preshrunk
fleece knit

Fibre content varies by colour, see colour
list for exceptions

Air jet yarn = softer feel and reduced pilling

Double needle stitching at shoulders,
armholes, neck, waistband and cuffs

1 x 1 rib with spandex

Quarter-turned to eliminate
centre crease

Tear away label

18500
Royal

18500B
Red

18500B |
Classic fit | YXS - YXL |
7 colours

Youth Hooded Sweatshirt

- Double-lined hood
- Pouch pocket
- CPSIA tracking label compliant






AVAILABLE COLOURS: Black, Maroon, Navy, Red, Royal,
Sport Grey, White.

18500 |
Classic fit | S - 5XL+ | 20 colours

Adult Hooded Sweatshirt

- Double-lined hood with colour-matched drawcord
- Pouch pocket

AVAILABLE COLOURS: Black, Cherry Red, Dark Heather, Heather Sport Dark
Green (60P/40C)*, Heather Sport Dark Maroon (60P/40C)*, Heather Sport Dark
Navy (60P/40C)*, Heather Sport Royal (60P/40C)*, Heather Sport Scarlet Red
(60P/40C)*, Heliconia, Indigo Blue, Irish Green, Light Blue, Maroon, Navy,
Purple, Red, Royal, Sapphire **NEW**, Sport Grey, White.

	Black		Light Blue
	Cherry Red		Maroon
	Dark Heather		Navy
	Heather Sport Dark Green (60P/40C)*		Purple
	Heather Sport Dark Maroon (60P/40C)*		Red
	Heather Sport Dark Navy (60P/40C)*		Royal
	Heather Sport Royal (60P/40C)*		S. Orange
	Heather Sport Scarlet Red (60P/40C)*		Safety Green*
	Heliconia		Sapphire
	Indigo Blue		Sport Grey
	Irish Green		White

*C = % Cotton, P = % Polyester

*ANSI/ISEA 107-2010 certified as background material

+ Not all sizes available in all colours

FLEECE



18600
Red

GILDAN®
Heavy Blend™

271.0 g/m² (White 257.0 g/m²)

50% cotton/50% polyester preshrunk
fleece knit

Air jet yarn = softer feel and reduced pilling

1 x 1 rib with spandex

Quarter-turned to eliminate centre crease

Tear away label

18600 | Classic fit | S - 5XL+ | 6 colours

Adult Full Zip Hooded Sweatshirt

- Unlined hood with colour-matched drawcord
- Metal zipper
- Pouch pockets
- Overlapped fabric across zipper allows full front printing
- Double needle stitching at shoulders, armholes, neck, waistband and cuffs

AVAILABLE COLOURS: Black, Navy, Red, Royal, Sport Grey, White.

	Black
	Navy
	Red
	Royal
	Sport Grey
	White

+ Not all sizes available in all colours

18600FL |

Semi-fitted | LS - L2XL | 5 colours

Ladies' Full Zip Hooded Sweatshirt

- Semi-fitted contoured silhouette
- Unlined hood with colour-matched flatcord
- Metal zipper
- Pouch pockets with rib binding at pocket opening
- Overlapped fabric across zipper allows full front printing
- Transitioning to side seam in 2019
- Three needle stitching at hood, pocket opening and waistband

AVAILABLE COLOURS: Black, Navy, Red, Sport Grey, White.

18600FL
Navy



18600B
Black



18600B |

Classic fit | YXS - YXL | 5 colours

Youth Full Zip Hooded Sweatshirt

- Unlined hood
- Body colour matched plastic zipper
- Overlapped fabric across zipper allows full front printing
- Pouch pockets
- Double needle stitching at shoulders, armholes, neck, waistband and cuffs
- CPSIA tracking label compliant

AVAILABLE COLOURS: Black, Navy, Red, Royal, Sport Grey.

FLEECE

GILDAN®
Heavy Blend™

271.0 g/m² (White 257.0 g/m²)

50% cotton/50% polyester preshrunk
fleece knit

Fibre content varies by colour, see
colour list for exceptions

18000 | Classic fit | S - 5XL+ | 11 colours

Adult Crewneck Sweatshirt

- Air jet yarn = softer feel and reduced pilling
- Double needle stitching at shoulders, armholes, neck, waistband and cuffs
- 1 x 1 rib with spandex
- Quarter-turned to eliminate centre crease
- Tear away label

AVAILABLE COLOURS: Black, Dark Heather, Heather Sport Dark Green (60P/40C)*, Heather Sport Dark Maroon (60P/40C)*, Heather Sport Dark Navy (60P/40C)*, Heather Sport Royal (60P/40C)*, Heather Sport Scarlet Red (60P/40C)*, Maroon, Navy, Sport Grey, White.

	Black
	Dark Heather
	Heather Sport Dark Green (60P/40C)*
	Heather Sport Dark Maroon (60P/40C)*
	Heather Sport Dark Navy (60P/40C)*
	Heather Sport Royal (60P/40C)*
	Heather Sport Scarlet Red (60P/40C)*
	Maroon
	Navy
	Sport Grey
	White

*C = % Cotton, P = % Polyester
+ Not all sizes available in all colours

18000
Maroon



ANVIL®

fleece collection

Comfortable, soft-to-the-touch and fashionably versatile, the ANVIL® French Terry Crewneck is made for people who like to move around without feeling weighted down. No matter what your interest, do as you fleece...in style.



72000
Navy

72000 | Classic fit | S - 3XL | 6 colours

Adult Crewneck French Terry

- 237.0 g/m²
- Pre-shrunk 60% polyester/40% combed ring spun cotton terry fleece
- Fabric 30/1
- Transitioning to side seam in 2019
- .64 cm contrast grey neck tape
- Double-needle topstitch at neck, shoulders and waistband
- 5.1 cm rolled forward shoulders
- 7.6 cm 1x1 rib knit spandex cuffs and waistband
- Woven label
- Care label
- Oeko-Tex® Standard 100 Certified

AVAILABLE COLOURS: Black, Heather Blue, Heather Dark Grey, Heather Grey, Heather Purple, Navy.

	Black
	Heather Blue
	Heather Dark Grey
	Heather Grey
	Heather Purple
	Navy

ALSTYLE™
APPAREL & ACTIVEWEAR

fleece collection

Incredibly plush and cosy, our Fleece collection feels and looks great. Choose from our popular zip-ups or hoodies in colours they'll crave. Comfortable yet stylish, they're ideal for layering.



1574
Navy



1573
Black

1574-NEW! | S - 2XL | 4 colours

Adult Full-Zip Hoodie

- 288.0 g/m²
- 80% ringspun cotton/20% polyester fleece
- Fibre content varies by colour, see colour list for exceptions
- Fabric 20/1
- Dual-ply self-fabric hood with matching drawcord and metal grommets
- Front pouch pockets
- Metal zipper
- Rib band bottom and sleeve cuffs with spandex
- Fully coverstitched throughout
- Preshrunk to minimise shrinkage
- Tear away label

AVAILABLE COLOURS: Athletic Heather (70C/30P)*, Black, Charcoal Heather (50C/50P)*, Navy.

1573-NEW! | S - 2XL | 5 colours

Adult Pullover Hoodie

- 288.0 g/m²
- 80% ringspun cotton/20% polyester fleece
- Fibre content varies by colour, see colour list for exceptions
- Fabric 20/1
- Dual-ply self-fabric hood with matching drawcord and metal grommets
- Front pouch pockets
- Rib band bottom and sleeve cuffs with spandex
- Fully coverstitched throughout
- Preshrunk to minimise shrinkage
- Tear away label

AVAILABLE COLOURS: Athletic Heather (70C/30P)*, Black, Charcoal Heather (50C/50P)*, Navy, White.

	Athletic Heather (70C/30P)*
	Black
	Charcoal Heather (50C/50P)*
	Navy
	White

*C = % Cotton, P = % Polyester

American Apparel®

fleece collection

We take basic hoodies and re-imagine them into new classics. Fleece from American Apparel® is created for superior decorating results, while keeping comfort and style top of mind.



F397W
Black



F997W
Black

F397W-NEW! | Classic fit | XS - L | 3 colours

Women's Flex Fleece Cropped Zip Hooded Sweatshirt

- 278.0 g/m²
- 50% Combed Cotton, 50% Polyester
- Fabric 36/1
- Hooded with white finished polyester drawcord
- Metal zipper
- 1x1 rib cuffs and bottom band
- Kangaroo pockets
- Side seam
- Double-satin razor label

AVAILABLE COLOURS: Black, Dark Heather Grey, White.

F997W-NEW! | S - XL | 1 colour

Flex Fleece Dog Zip Hoodie

- 278.0 g/m²
- 50% Combed Cotton, 50% Polyester
- Fabric 36/1
- Hooded with no drawcords
- Plastic zipper
- 1x1 rib cuffs and bottom hem
- Short sleeves
- Side seam
- Double-satin razor labels

AVAILABLE COLOURS: Black.

Black
Dark Heather Grey
White

COMFORT COLORS™

fleece collection

For those who prefer ultimate comfort wrapped in a head-turning package, we present the Comfort Colors™ Fleece. Hooded or crewneck; with a spectrum of enticing colours, it's the perfect addition to any wardrobe.



1567
Graphite

1567 | S - 2XL | 9 colours

Adult Hooded Sweatshirt

- 322.0 g/m²
- 80% ring spun cotton, 20% polyester
- 31/1 yarn count
- Soft-washed garment-dyed fabric
- Jersey lined hood with flatcord
- Twill taped back neck
- Rolled forward shoulders
- Back patch
- Sideseamed
- Pouch pocket
- 1x1 rib on cuffs and waistband
- Double-needle armholes, cuffs and waistband
- Twill label
- Joker label

AVAILABLE COLOURS: Black, Blue Jean, Blue Spruce **NEW**, Crimson, Graphite, Ice Blue **NEW**, Pepper, Seafoam **NEW**, True Navy.



1566
Boysenberry

1566 | S - 2XL | 8 colours

Adult Crewneck Sweatshirt

- 322.0 g/m²
- 80% ring spun cotton, 20% polyester
- 31/1 yarn count
- Soft-washed garment-dyed fabric
- Twill taped back neck
- Rolled forward shoulders
- Back patch
- 1x1 rib on collar, cuffs and waistband
- Double-needle neck, shoulders, armholes, cuffs and waistband
- Twill label
- Joker label

AVAILABLE COLOURS: Black, Blue Spruce **NEW**, Boysenberry, Brick, Butter **NEW**, Denim, Graphite, Ice Blue **NEW**.

Pigment Colours	
	Boysenberry
	Blue Jean
	Blue Spruce
	Brick
	Butter
	Crimson
	Denim
	Ice Blue
	Pepper
	Seafoam
Direct/Reactive Colours	
	Black
	Graphite
	True Navy

GILDAN®

socks collection

Treat your feet to long-lasting comfort with Gildan®.
 From ankle to no show to crew, our cotton blend socks
 deliver durable, foot-pleasing, options at affordable prices.



GP-711-6MGF-01 |
10 - 13 | 1 colour

Men's No Show Socks (White)

- 66% Cotton, 32% Polyester, 1% Nylon, 1% Spandex
- Moisture wicking
- Cushion Sole
- 6 pairs per pack
- White body color with grey heel and toe
- Fits shoe sizes 6 -12



GP-731-6MGF-01 |
10 - 13 | 1 colour

Men's Ankle Socks (White)

- 73% Cotton, 25% Polyester, 1% Nylon, 1% Spandex
- Moisture wicking
- Cushion Sole
- 6 pairs per pack
- White body color with grey heel and toe
- Fits shoe sizes 6 -12



GP-751-6MGF-01 |
10 - 13 | 1 colour

Men's Crew Socks (White)

- 77% Cotton, 21% Polyester, 1% Nylon, 1% Spandex
- Moisture wicking
- Cushion Sole
- 6 pairs per pack
- White body color with grey heel and toe
- Fits shoe sizes 6 -12



GP-711-6MBK-01 |
10 - 13 | 1 colour

Men's No Show Socks (Black)

- 76% Cotton, 22% Nylon, 1% Polyester, 1% Spandex
- Moisture wicking
- Cushion Sole
- 6 pairs per pack
- Solid Black
- Fits shoe sizes 6 -12



GP-731-6MBK-01 |
10 - 13 | 1 colour

Men's Ankle Socks (Black)

- 81% Cotton, 17% Nylon, 1% Polyester, 1% Spandex
- Moisture wicking
- Cushion Sole
- 6 pairs per pack
- Solid Black
- Fits shoe sizes 6 -12



GP-751-6MBK-01 |
10 - 13 | 1 colour

Men's Crew Socks (Black)

- 84% Cotton, 14% Nylon, 1% Polyester, 1% Spandex
- Moisture wicking
- Cushion Sole
- 6 pairs per pack
- Solid Black
- Fits shoe sizes 6 -12

SIZING CHART

Measurements are width by length

T-SHIRT COLLECTION		XS/LXS/YXS	S/LS/YS	M/LM/YM	L/LL/YL	XL/LXL/YXL	2XL/L2XL	3XL/L3XL	4XL	5XL
GILDAN®										
H000/H400			46cm x 71cm	51cm x 74cm	56cm x 76cm	61cm x 79cm	66cm x 81cm			
2000			46cm x 71cm	51cm x 74cm	56cm x 76cm	61cm x 79cm	66cm x 81cm	71cm x 84cm	76cm x 86cm	81cm x 89cm
2400			46cm x 71cm	51cm x 74cm	56cm x 76cm	61cm x 79cm	66cm x 81cm	71cm x 84cm	76cm x 86cm	81cm x 89cm
2700			46cm x 71cm	51cm x 74cm	56cm x 76cm	61cm x 79cm	66cm x 81cm			
4100			46cm x 71cm	51cm x 74cm	56cm x 76cm	61cm x 79cm	66cm x 81cm			
4100L			44cm x 65cm	49cm x 66cm	54cm x 69cm	59cm x 71cm	64cm x 72cm			
5000			46cm x 71cm	51cm x 74cm	56cm x 76cm	61cm x 79cm	66cm x 81cm	71cm x 84cm	76cm x 86cm	81cm x 89cm
5000L			44cm x 65cm	49cm x 66cm	54cm x 69cm	59cm x 71cm	64cm x 72cm			
5200			46cm x 71cm	51cm x 74cm	56cm x 76cm	61cm x 79cm	66cm x 81cm	71cm x 84cm		
5700			46cm x 71cm	51cm x 74cm	56cm x 76cm	61cm x 79cm	66cm x 81cm			
64V00			46cm x 70cm	51cm x 73cm	56cm x 76cm	61cm x 78cm	66cm x 81cm			
64000	41cm x 67cm		46cm x 71cm	51cm x 74cm	56cm x 77cm	61cm x 79cm	66cm x 83cm	71cm x 85cm		
64000L			41cm x 64cm	43cm x 67cm	47cm x 69cm	50cm x 71cm	56cm x 72cm	60cm x 74cm		
64200L			41cm x 64cm	43cm x 67cm	47cm x 69cm	50cm x 71cm	56cm x 72cm			
64V00L			41cm x 64cm	43cm x 67cm	47cm x 69cm	50cm x 71cm	56cm x 72cm			
645R2L			41cm x 65cm	46cm x 66cm	51cm x 69cm	56cm x 71cm	61cm x 72cm			
64550L			44cm x 65cm	49cm x 66cm	54cm x 69cm	59cm x 71cm	64cm x 72cm			
8600			46cm x 71cm	51cm x 74cm	56cm x 76cm	61cm x 79cm	66cm x 81cm			
YOUTH T-SHIRTS	2T	3T	4T	5T	6T	YXS	YS	YM	YL	YXL
2400B							43cm x 56cm	46cm x 60cm	48cm x 64cm	51cm x 67cm
5000B						41cm x 52cm	43cm x 56cm	46cm x 60cm	48cm x 64cm	51cm x 67cm
5100P	28cm x 38cm	30cm x 41cm	33cm x 43cm	36cm x 46cm	38cm x 48cm					
64500B						41cm x 52cm	43cm x 56cm	46cm x 60cm	48cm x 64cm	51cm x 67cm
INFANT		0/3	3/6	6/12	12/18	18/24				
64ZEE		19cm x 38cm	21cm x 40cm	23cm x 43cm	25cm x 45cm	26cm x 47cm				
ANVIL®										
790		43cm x 68cm	47cm x 71cm	52cm x 75cm	57cm x 79cm	61cm x 82cm	64cm x 84cm	68cm x 85cm		
790L		43cm x 70cm	46cm x 72cm	48cm x 73cm	51cm x 74cm	53cm x 75cm	56cm x 76cm			
880			44cm x 65cm	49cm x 66cm	54cm x 69cm	59cm x 71cm	64cm x 72cm			
887L			44cm x 65cm	49cm x 66cm	54cm x 69cm	59cm x 71cm	64cm x 72cm			
939			46cm x 71cm	51cm x 74cm	56cm x 76cm	61cm x 79cm	66cm x 81cm			
949			46cm x 69cm	51cm x 71cm	56cm x 74cm	61cm x 76cm	66cm x 79cm			
980			46cm x 70cm	51cm x 73cm	56cm x 76cm	61cm x 78cm	66cm x 81cm	71cm x 84cm		
987			46cm x 70cm	51cm x 73cm	56cm x 76cm	61cm x 78cm	66cm x 81cm			
2420L	32cm x 60cm		34cm x 61cm	39cm x 64cm	44cm x 66cm	50cm x 69cm	55cm x 71cm			
5624			43cm x 74cm	48cm x 76cm	53cm x 79cm	58cm x 81cm	64cm x 84cm			
5628			43cm x 74cm	48cm x 76cm	53cm x 79cm	58cm x 81cm	64cm x 84cm			
6750			46cm x 69cm	51cm x 71cm	56cm x 74cm	61cm x 76cm	66cm x 79cm			
6750L/6750VL	38cm x 64cm		41cm x 65cm	46cm x 67cm	51cm x 70cm	56cm x 72cm	61cm x 75cm			
6751L	38cm x 64cm		41cm x 65cm	46cm x 67cm	51cm x 70cm	56cm x 72cm	61cm x 75cm			
ALSTYLE™										
1301			46cm x 69cm	51cm x 74cm	56cm x 79cm	61cm x 81cm	66cm x 84cm			
1304			46cm x 69cm	51cm x 74cm	56cm x 79cm	61cm x 81cm	66cm x 84cm			
AMERICAN APPAREL®										
2001W	42cm x 70cm		46cm x 73cm	51cm x 76cm	56cm x 78cm	61cm x 81cm	66cm x 83cm	71cm x 86cm		
2001ORGW			46cm x 73cm	51cm x 76cm	56cm x 78cm	61cm x 81cm	66cm x 83cm			
2102W			39cm x 66cm	42cm x 67cm	45cm x 69cm	48cm x 70cm	52cm x 73cm			

Measurements are width by length

T-SHIRT COLLECTION		XS/LXS/YXS	S/LS/YS	M/LM/YM	L/LL/YL	XL/LXL/YXL	2XL/L2XL			
AMERICAN APPAREL®										
2007W			46cm x 72cm	51cm x 75cm	56cm x 77cm	61cm x 80cm	66cm x 83cm			
2408W	XXS 39cm x 67cm	42cm x 69cm	46cm x 72cm	51cm x 74cm	56cm x 77cm	61cm x 79cm	66cm x 82cm			
BB401W		42cm x 70cm	46cm x 73cm	51cm x 76cm	56cm x 78cm	61cm x 81cm	66cm x 83cm			
BB953W			21cm x 18cm	26cm x 23cm	30cm x 30cm	35cm x 36cm				
RSATR465W		51cm x 71cm	53cm x 72cm	56cm x 74cm	60cm x 75cm	64cm x 76cm				
RSATR3353W		48cm x 46cm	51cm x 47cm	53cm x 48cm	56cm x 50cm	58cm x 51cm				
TR480W		46cm x 43cm	46cm x 43cm	51cm x 47cm	51cm x 47cm					
COMFORT COLORS™										
1717			44cm x 68cm	50cm x 71cm	54cm x 75cm	58cm x 78cm	64cm x 80cm			
4900			44cm x 68cm	49cm x 71cm	54cm x 75cm	58cm x 78cm	63cm x 80cm			
SPORT SHIRT COLLECTION			S/LS/YS	M/LM/YM	L/LL/YL	XL/LXL/YXL	2XL/L2XL			
GILDAN®										
2800			46cm x 70cm	51cm x 74cm	56cm x 76cm	61cm x 79cm	66cm x 81cm			
8800			48cm x 71cm	53cm x 75cm	58cm x 77cm	64cm x 80cm	69cm x 83cm			
82800			48cm x 72cm	53cm x 76cm	58cm x 79cm	64cm x 81cm	69cm x 84cm			
82800L			44cm x 69cm	50cm x 71cm	55cm x 73cm	60cm x 76cm	65cm x 79cm			
FLEECE COLLECTION		XS/LXS/YXS	S/LS/YS	M/LM/YM	L/LL/YL	XL/LXL/YXL	2XL/L2XL	3XL/L3XL	4XL	5XL
GILDAN®										
HF000/HF500/HF700		46cm x 67cm	51cm x 70cm	56cm x 72cm	61cm x 75cm	66cm x 77cm	71cm x 80cm	76cm x 83cm		
12500			51cm x 69cm	56cm x 71cm	61cm x 74cm	66cm x 76cm	71cm x 79cm			
18000			51cm x 69cm	56cm x 71cm	61cm x 74cm	66cm x 76cm	71cm x 79cm	76cm x 81cm	81cm x 84cm	86cm x 86cm
185C00			51cm x 69cm	56cm x 71cm	61cm x 74cm	66cm x 76cm	71cm x 79cm	76cm x 81cm		
18500			51cm x 69cm	56cm x 71cm	61cm x 74cm	66cm x 76cm	71cm x 79cm	76cm x 81cm	81cm x 84cm	86cm x 86cm
18600			49cm x 69cm	54cm x 71cm	59cm x 74cm	64cm x 76cm	69cm x 79cm	74cm x 81cm	79cm x 84cm	82cm x 86cm
18600FL			48cm x 62cm	53cm x 65cm	58cm x 67cm	64cm x 69cm	69cm x 70cm			
YOUTH SWEATSHIRTS		YXS	YS	YM	YL	YXL				
18500B		41cm x 50cm	43cm x 54cm	46cm x 57cm	48cm x 61cm	51cm x 65cm				
18600B		39cm x 51cm	41cm x 55cm	44cm x 58cm	46cm x 62cm	49cm x 66cm				
ANVIL®										
72000			48cm x 69cm	53cm x 71cm	58cm x 74cm	64cm x 76cm	69cm x 79cm	74cm x 81cm		
ALSTYLE™										
1573			51cm x 71cm	56cm x 74cm	61cm x 76cm	66cm x 79cm	71cm x 81cm			
1574			53cm x 71cm	58cm x 74cm	64cm x 76cm	69cm x 79cm	74cm x 82cm			
AMERICAN APPAREL®										
F397W		39cm x 44cm	42cm x 46cm	45cm x 46cm	47cm x 48cm					
F997W		9cm x 9cm	11cm x 12cm	13cm x 14cm	15cm x 17cm					
COMFORT COLORS™										
1566			53cm x 70cm	58cm x 72cm	64cm x 75cm	67cm x 77cm	71cm x 80cm			
1567			53cm x 70cm	58cm x 72cm	64cm x 75cm	67cm x 77cm	71cm x 80cm			

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DECORATING

techniques



DIRECT TO GARMENT

Utilises specialised ink jet technology to print water-based CMYK+ white-ink directly on garments. Ideal for projects with short turnaround times. Works on both light and dark garments.



MIXED TECHNIQUES

Employs more than one technique to achieve the desired result. For example, combine screen printing and embroidery with a shiny appliqué for a garment with a higher perceived value.



DISCHARGE PRINTING

This form of screen printing prevents colour mixing. It uses a waterbased catalysed ink with an added activator which first removes colour in the garment before adding the new colour.



HOT SPLIT TRANSFER PRINTING

Combines heat and pressure to transfer images to garments. Most of the ink melts into the fabric to create a softer, lighter feeling print. Great for customisation and shorter runs.



HEAT TRANSFER

Heat transfer involves combining heat and pressure to transfer images to garments. This is a great option for detailed prints, customisation, shorter runs and quick turnaround times.



REFLECTIVE PRINTING

Small glass beads in the carrier base of reflective inks cause any bright light to reflect off the print. This technique works best on larger print areas with simple designs.



APPLIQUÉ AND EMBROIDERY

Sewing a laser cut appliqué onto a garment and then embellishing it with embroidery adds dimension and detail to your garment. Ideal for heavier weight garments such as fleece.



EMBROIDERY

Embroidery is sewing a design, type or logo onto a garment with special thread. It gives garments a higher perceived value and works very well on fleece and heavier weight garments.



FOIL PRINTING

It combines heat and pressure to transfer foil to a garment. Foils come in many colours and patterns, and create dramatic accents or overall designs on all fabric colours and weights.



SCREEN PRINT

A technique that uses stencils and ink to create designs on garments. It is the most economical method for producing large quantities that involve cotton or cotton-blend garments.



SUBLIMATION

This process utilizes heat-sensitive inks to create long-lasting, full-colour, photo-quality reproductions of digital images. Sublimation is well suited for 100% polyester garments.



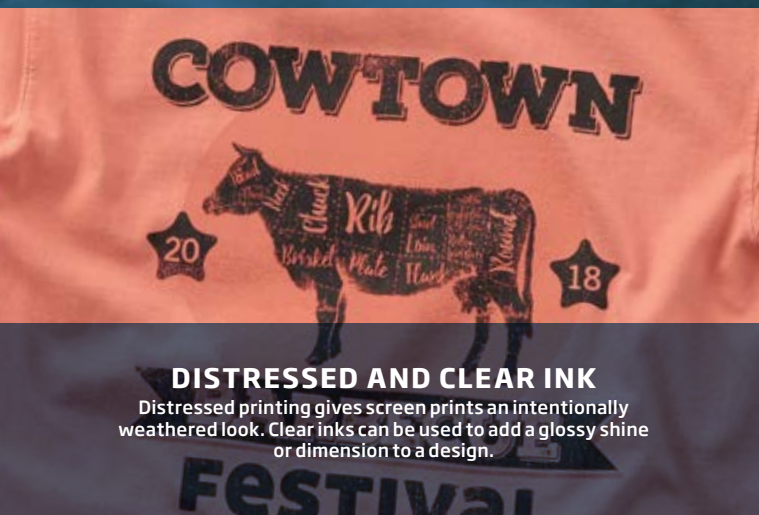
PUFF PRINT LETTERING

A method for creating a 3D design by screen printing with an ink containing a unique foaming agent or puff additive that expands when heated. Ideal for simple designs.



GLITTER PRINTING

A special clear glitter topcoat is screen printed on top of the coloured design to add shine and impact to your design. This technique can work on all colours and weights of fabrics.



DISTRESSED AND CLEAR INK

Distressed printing gives screen prints an intentionally weathered look. Clear inks can be used to add a glossy shine or dimension to a design.



NEON COLOURS

Using this two-step screen printing process helps you achieve the brightest possible colour on a garment. It works by printing transparent neon inks on top of a white opaque base.



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